

# From Molecules to Industry: The Expanding Role of SAFT Equation of State in Engineering Science

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In the relentless pursuit of understanding the molecular interactions governing fluid behavior, few theoretical frameworks have had as transformative an impact as the Statistical Associating Fluid Theory (SAFT). Since its introduction in the early 1990s, SAFT has evolved from a theoretical construct into one of the most rigorous and versatile equations of state (EoSs) available, offering accurate predictions of thermophysical properties for a wide range of complex fluids.

Unlike classical equations like van der Waals or Peng–Robinson, which often rely on heuristic corrections to describe fluid behavior, SAFT EoS is firmly rooted in statistical mechanics. It represents molecules as chains of interacting segments and explicitly accounts for intermolecular forces such as dispersion, repulsion, and crucially, association (particularly hydrogen bonding). This molecular-level detail introduces a new paradigm in phase behavior modeling, one that bridges the microscopic and macroscopic worlds with remarkable fidelity.

## Theoretical Foundations

SAFT's theoretical strength lies in its foundation on Wertheim's first-order thermodynamic perturbation theory (TPT1) for associating fluids. This powerful approach allows the Helmholtz free energy to be expressed as the sum of physically meaningful contributions: hard-sphere repulsions, chain connectivity, dispersion attractions, and specific associative interactions. The modularity of this approach lends SAFT EoS its exceptional flexibility and precision.

This robust structure enables SAFT EoS to capture the behavior of a wide variety of fluids, from simple non-polar gases to highly associating systems like water, alcohols, and hydrogen-bonded solvents. Its scope even extends to polymers, ionic liquids, and biological macromolecules, making it an indispensable tool for both academic research and industrial applications.

## Variants and Extensions of SAFT

Over the past three decades, SAFT EoS has inspired a broad family of models, each tailored to improve performance for particular systems or applications:

- **PC-SAFT (Perturbed-Chain SAFT):** One of the most widely used variants, PC-SAFT refines chain segment interactions using perturbation theory, significantly improving accuracy for both asso-

ciating and non-associating fluids.

- **SAFT- $\gamma$  (Group Contribution):** This variant enables predictive modeling of complex molecules based on their functional groups, vastly reducing reliance on extensive pure-component data.
- **SAFT-VR (Variable Range):** It introduces adjustable segment interaction ranges, offering greater flexibility for tuning intermolecular forces.
- **PpT-SAFT and SAFT-CP:** These variants modify the SAFT parameterization methodology, expanding compatibility with experimental data and integrating more smoothly into process modeling platforms.
- **SAFT-LJ, SAFT-HS, and SAFT-DFT:** These extend the framework by incorporating alternative interaction potentials or coupling with density functional theory for inhomogeneous systems.

These extensions have propelled SAFT EoS beyond classical thermodynamics, establishing it as a multiscale modeling platform that seamlessly connects molecular simulations to macroscopic property prediction.

### ***Applications Across Science and Industry***

SAFT's flexibility and predictive power have led to its widespread adoption across a variety of industries and research domains. Its ability to accurately model phase behavior, solubility, and mixture properties is especially valuable in areas where conventional equations of state fall short:

- **Petrochemical and natural gas processing:** Accurately predicting phase equilibria of multicomponent systems with water, hydrocarbons, and electrolytes.
- **Polymer science:** Crucial for modeling chain dynamics, phase separation, and solution behavior of polymer blends and copolymers.
- **Pharmaceuticals and biotechnology:** Essential for solubility and stability prediction of drug compounds and biomolecules in complex solvents.
- **Carbon capture and separation technologies:** Key to understanding CO<sub>2</sub> solubility and selectivity in novel solvents like amines and ionic liquids.
- **Green fuels and sustainable energy systems:** SAFT is increasingly applied to hydrogen, biofuels, and their carrier media, enabling precise modeling of their thermophysical properties and interactions—vital for advancing clean energy technologies.

By enabling more efficient process design, separation, and formulation strategies, SAFT EoS directly contributes to energy savings, waste reduction, and ultimately, more sustainable industrial practices.

### ***Challenges and Future Directions***

Despite its strengths, SAFT EoS faces several challenges. Parameter estimation can be complex, especially for multi-functional or associating compounds, sometimes requiring large datasets and advanced optimization techniques. Second-order derivatives, such as heat capacities and speed of sound, can be less accurate near critical conditions without additional corrections. Computational demands, though manageable, remain higher than those of simpler cubic EoSs.

Nevertheless, the theory continues to evolve. Recent research is exploring:

- Coupling with machine learning for accelerated parameterization and property prediction.
- Quantum mechanically informed parameters, enhancing accuracy from first principles.
- Integration into commercial process simulators, broadening industrial accessibility.
- Extensions to confined systems, interfacial properties, and nanostructured materials.
- Developing new parameterization methods using advanced computational algorithms.

These developments underscore SAFT's potential to address emerging challenges in fields ranging from nanotechnology to climate technologies.

## Conclusion

The SAFT EoS stands as a landmark achievement in thermodynamic modeling, a synthesis of statistical mechanical rigor and engineering practicality. Its ability to unify molecular detail with macroscopic accuracy continues to push the frontiers of physical chemistry, chemical engineering, and materials science.

As demands grow for more predictive, transferable, and physically grounded models, SAFT remains not just relevant but foundational, a vital bridge between theoretical insight and industrial innovation.